

# TS ANKIEN

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## A New Standard in Premium Women's Apparel

Korean Expertise Meets Vietnamese Craftsmanship

400K+

Annual Production (pcs)

Annual Production

7

Production Lines

Production Lines

280+

Skilled Workers

Skilled Workers

2,300m<sup>2</sup>

Factory Area (696 pyeong)

Factory Area

## COMPANY OVERVIEW

### Corporate Information

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#### Corporate Information

Established	2023년
CEO	Hong Young Chul
Capital	\$500,000
Business	Garment OEM/ODM & Trade

#### Office Locations

Korea HQ	경기도 김포시 운양로 17
Factory 1 (Bac Giang)	박장성 특남 Doi Ngo
Korea Tel	02-2662-8886
Factory 2 (Hai Duong)	Chí Linh, Hải Dương

#### Business Scope

Core Business	Premium Women's Apparel Manufacturing
Key Items	Jacket / Dress / Blouse Coat / Pants / Handmade
Trade Type	OEM / ODM

#### Production Capacity

Production Lines	7Lines
Total Lines	10 (7+3)
Total Workers	280
Factory Area	2,300m <sup>2</sup> (696 pyeong)



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We stand behind  
our quality, always.

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Hong Young Chul

CEO, TS ANKIEN

## CEO MESSAGE

### A Message from Our CEO

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Thank you for your interest in TS ANKIEN.

TS ANKIEN combines Korea's established manufacturing expertise with Vietnam's young, talented workforce to deliver apparel that global fashion brands can rely on.

Our factory in Bac Giang Province operates 7 specialized production lines, each optimized for different garment categories. We have invested heavily in our proprietary MES to ensure real-time quality tracking, production transparency, and seamless communication between our Korean headquarters and the Vietnam factory floor.

Our commitment is simple: deliver premium quality on time, every time. We look forward to becoming your trusted manufacturing partner.

Thank you.

## COMPANY HISTORY

### Our Journey

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2024

#### Vietnam Factory Established

Full-scale production begins with 7 lines and 280+ workers. First shipments to Korean premium brands.

2023

#### TS ANKIEN Incorporated

Korean HQ incorporated in Gimpo. Strategic partnerships with fabric suppliers and logistics.

2022

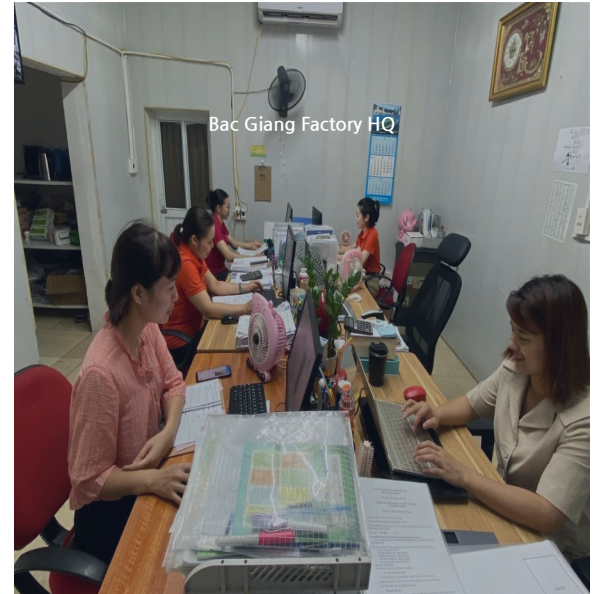
#### Vietnam Market Research

Extensive surveys across Northern Vietnam. Bac Giang selected for skilled labor, infrastructure, and Hanoi proximity.

2020

#### Business Concept

Drawing on 20+ years of garment manufacturing experience to plan a premium women's apparel venture.



## TRUSTED CLIENTS

### Our Valued Clients

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We produce for Korea's most respected women's fashion brands.  
Consistent quality and on-time delivery, season after season.

ANSICH

Avadress

JJ JIGOTT

LIFEWORk

Pierre cardin

PRELIN

renoma

THE IZZAT

THE TILBURY

Thursday Island

VESSE

11 premium fashion brands | Jacket, Dress, Blouse, Coat, Pants, Handmade | OEM & ODM

## PRODUCT CATEGORIES

### What We Manufacture

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재킷 Jacket

8,000 pcs/mo

2 Lines



드레스 Dress

12,000 pcs/mo

2 Lines



블라우스 Blouse

15,000 pcs/mo

1.5 Lines



Coat & Jumper

6,000 pcs/mo

1 Line



Pants & Skirt

10,000 pcs/mo

1.5 Lines



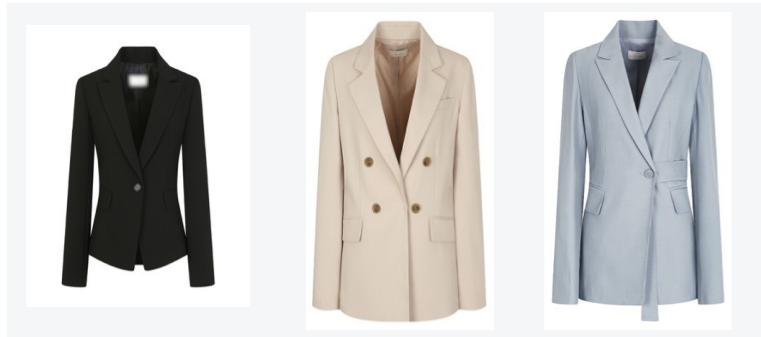
Handmade

3,000 pcs/mo

30 Specialists

## PRODUCT DETAIL

### Jacket & Dress



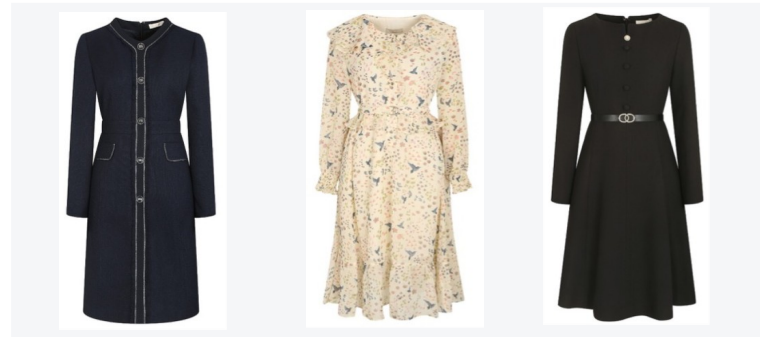
#### 재킷 Jacket

From business suits to casual jackets, our precise tailoring delivers perfect fit and silhouette. Structured shoulders, welt pockets, and hand-finished details.

Monthly output: **8,000 pcs**

Dedicated lines: **2 lines (80 workers)**

Fabrics: **Wool / Polyester / Blends**



#### 드레스 Dress

Cocktail dresses, midi dresses, daily wear — feminine silhouettes crafted with expert draping, invisible zippers, and delicate fabric handling.

Monthly output: **12,000 pcs**

Dedicated lines: **2 lines (90 workers)**

Fabrics: **Silk / Chiffon / Jersey**

## PRODUCT DETAIL

### Blouse & Coat



#### 블라우스 Blouse

From office to casual, a wide range of styles. Our strengths: pin-tucks, ruffles, delicate button loops, and precision collar shaping.

Monthly output: **15,000 pcs**  
Dedicated lines: **1.5 lines (50 workers)**  
Fabrics: **Cotton / Silk / Polyester**



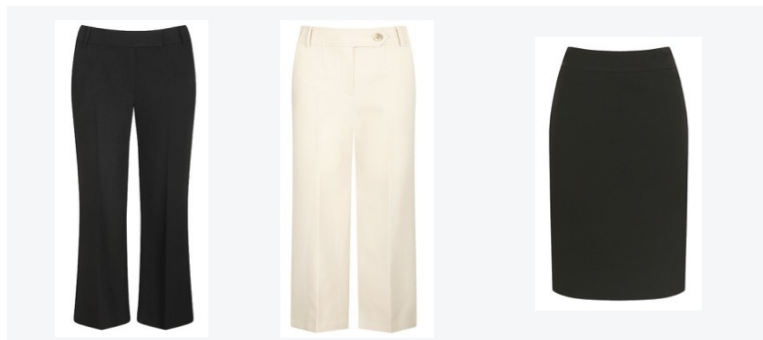
#### Coat & Jumper

Seasonal outerwear specialists. Heavy fabrics, quilting, down filling, waterproof taping, and complex lining construction.

Monthly output: **6,000 pcs**  
Dedicated lines: **1 line (30 workers)**  
Fabrics: **Wool / Down / Waterproof fabrics**

## PRODUCT DETAIL

### Pants & Handmade



### Pants & Skirt

From dress pants to mini skirts — perfect fit and comfort. Precision waistbands, invisible zippers, clean hems.

Monthly output: **10,000 pcs**  
Dedicated lines: **1.5 lines (45 workers)**  
Fabrics: **Cotton / Denim / Polyester**



### Handmade

Premium products completed by the skilled hands of Vietnamese artisans. Hand embroidery, beading, and applique that machines cannot replicate.

Monthly output: **3,000 pcs**  
Specialists: **30 master artisans**  
Specialty: **Hand embroidery / Beading / Applique**

PRODUCTION FACILITIES

## Manufacturing Base

State-of-the-art manufacturing base in Bac Giang, Vietnam



2,300

m<sup>2</sup>

Factory Area

696 pyeong



7

Factories

Production Lines

Category-specific



280+

Workers

Total Workers

Avg. 3+ years experience



29

Types

Equipment

258 units total

90 min from Noi Bai Int'l Airport | Direct highway access | Industrial zone infrastructure

## Production Lines

### Line-by-Line Production



Jacket Line

Output: 8,000 pcs/mo

Staff: 40

Equip: Press, Fusing



Dress Line

Output: 12,000 pcs/mo

Staff: 45

Equip: Overlock, Special



Blouse Line

Output: 15,000 pcs/mo

Staff: 35

Equip: Auto sewing



Integrated Line

Output: 19,000 pcs/mo

Staff: Flexible

Equip: Coat/Pants/Handmade

All lines MES real-time tracking | Daily capacity reporting | Seasonal flexible line reallocation

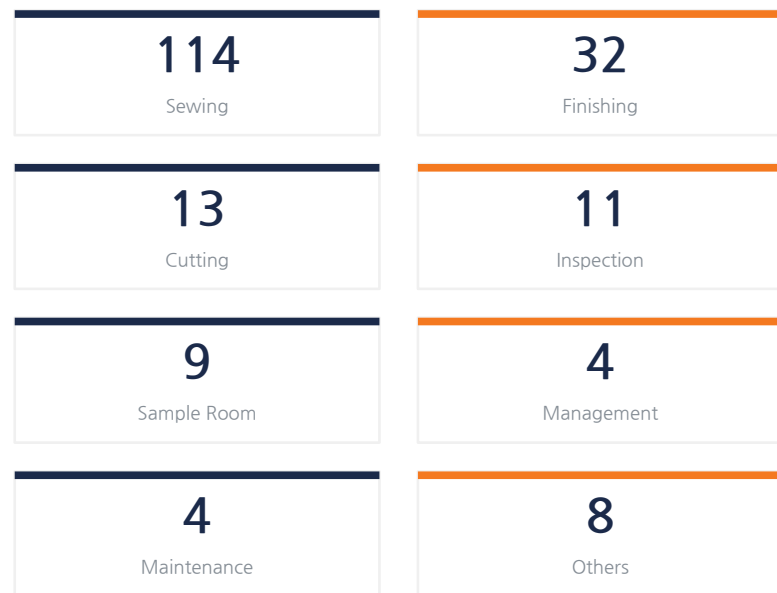
## EQUIPMENT & STAFF

### Equipment & Workforce

#### Key Equipment (29 types, 258 units)

Single Needle	100
Ironing Table	51
Steam Iron	50
Thread Trim	24
Overlocker	12
Chain Stitch	7
Sleeve Setter	4
Button Sewer	4
Press	3
Cutting Knife	3

#### Workforce (195 total)



## Production Workflow



### Order Receipt

Requirement analysis  
Production planning  
Material check



### Pattern Making

CAD-based design  
Precision grading  
Sample approval



### Fabric Cutting

Auto spreading machine  
Precision cutting  
Numbering & QC



### Sewing

7 specialized lines  
Inline QC inspection  
MES real-time tracking



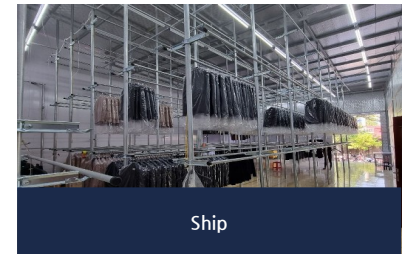
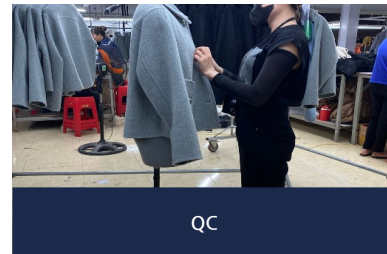
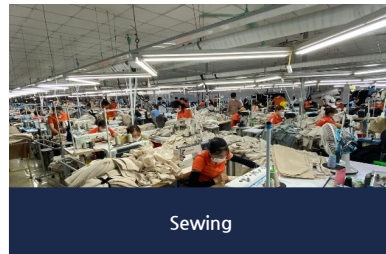
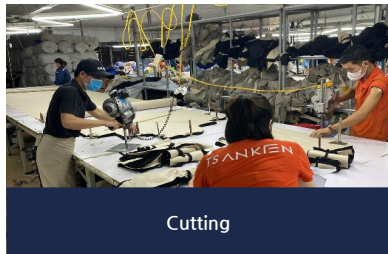
### Quality Inspection

3-stage QC system  
100% full inspection  
AQL compliance



### Packing & Shipping

Needle detector cleared  
Safe packing  
Logistics tracking



## Quality Management System

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### STEP 1

#### Raw Material Inspection

Incoming fabric color, strength, shrinkage — detailed inspection before production



### STEP 2

#### In-Process QC

Dedicated QC at every stage — cutting, sewing, finishing. Real-time defect detection



### STEP 3

#### Final Inspection

AQL-based 100% inspection of dimensions, appearance, sewing. Only passed items ship



### STEP 4

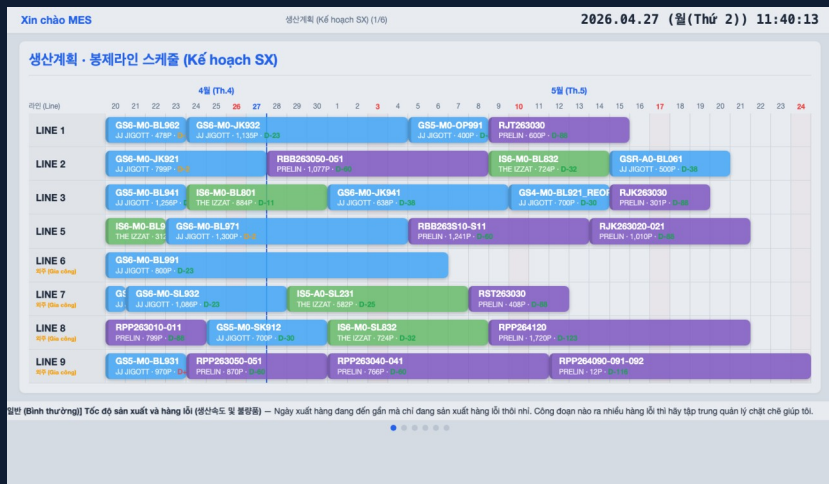
#### Continuous Improvement

MES defect data analysis, weekly quality meetings, process optimization cycles



# Xin chào MES v5.0

In-house MES for real-time digital management across all processes



Shop-floor TV production dashboard — real-time data

## Planning & Schedule

Gantt chart scheduling, auto delivery tracking, line allocation optimization

## Real-time Output

Hourly input/output auto aggregation, per-line & per-worker KPI

## QC & Management

Defect photo logging, auto classification by type, trend analysis dashboard

## HR & Attendance

Fingerprint attendance, OT request/approval, auto payroll integration

## Material & Fabric Mgmt

Inspection records, cutting orders, inventory tracking

## Shipment & Logistics

Auto packing list, vessel real-time tracking (AIS)

✔ 6 shop-floor TVs for real-time monitoring

✔ Mobile app for instant on-site input

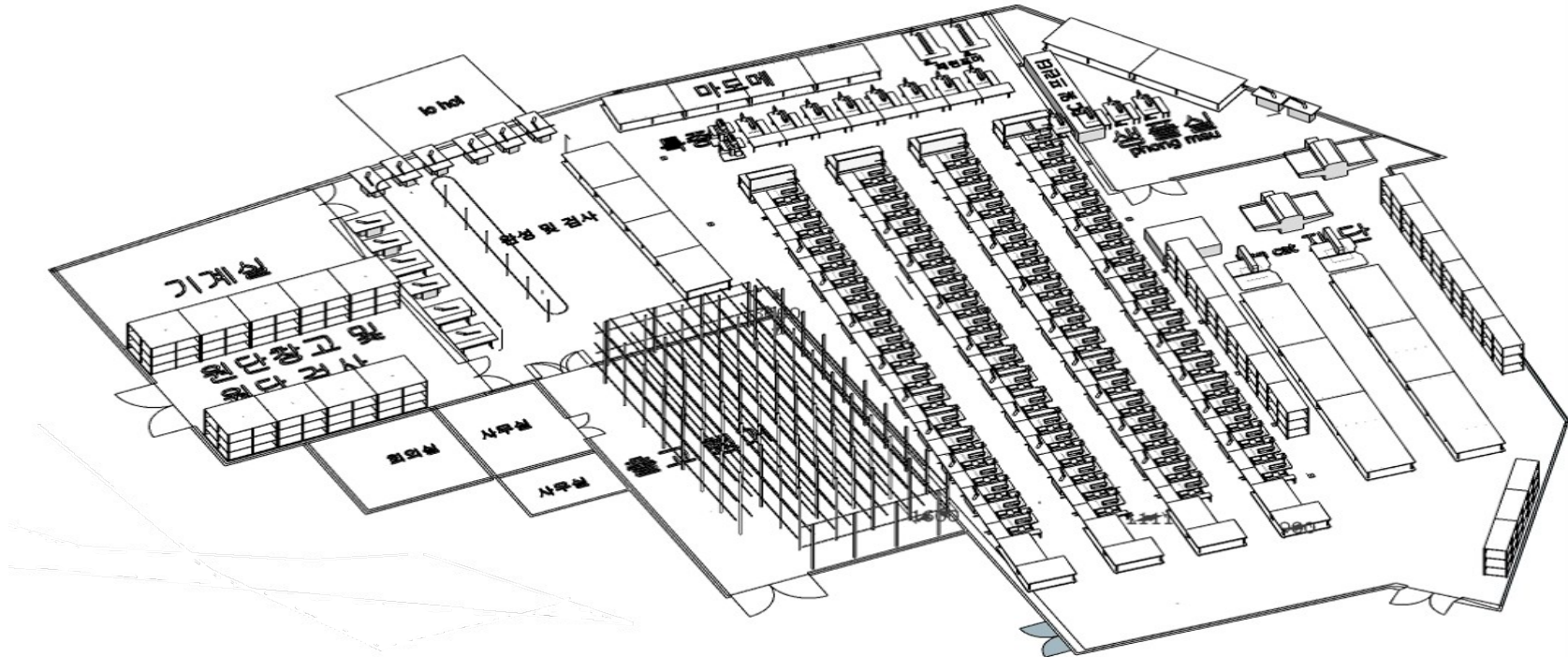
✔ Korean / Vietnamese / English trilingual

✔ Auto reports & Excel download

## FACTORY LAYOUT

### Factory Floor Plan

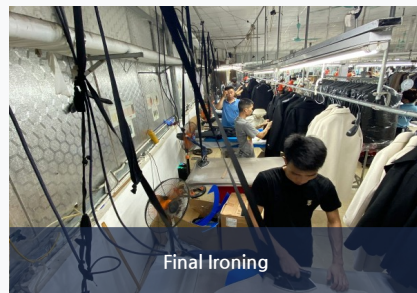
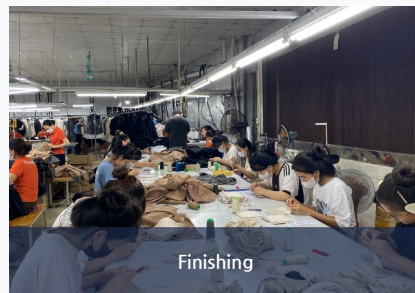
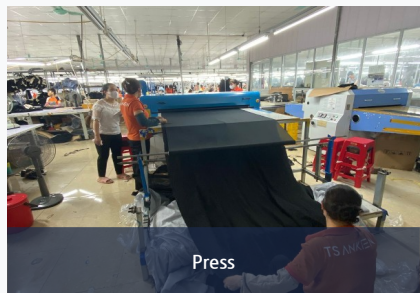
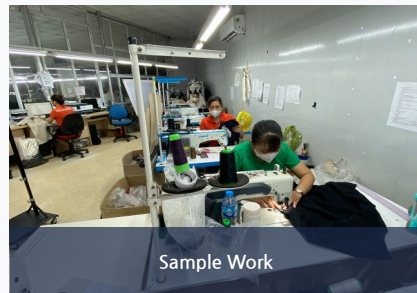
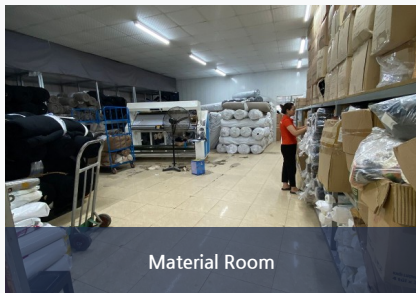
2,300m<sup>2</sup> single-floor — linear workflow from material receiving to shipping



Material warehouse → Cutting → Sewing lines 1-7 → Finishing & Ironing → QC → Packing → Shipping warehouse

## FACILITY PHOTOS

### Inside the Factory



## Factory 2

### TS ANKIEN Factory 2 — Woven Bottoms Specialist

#### Company Info

Established	June 2024
Specialty	Women's Woven Pants
CEO	Hong Young Chul
Business	OEM / ODM

#### Total Workers

Total	77 workers
Sewing	3 lines × 17 = 51
Others	26 workers
Depts	Cut,Sew,Special,Iron,Pack,QC

#### Location

Address	Chí Linh, Hải Dương
Land Area	700m <sup>2</sup> (7,535 sqft)
Building	560m <sup>2</sup> (6,028 sqft)
Contact	+84-96-533-2615

#### Production Capacity

Per Line/Month	3,750 pcs
Total/Month	~11,250 pcs
Factories	3 lines
Strength	Multi-style small lots

## Production Network

### Integrated 2-Factory Production System

#### Factory 1 — TS ANKIEN

##### Woven Tops Specialist

Bắc Giang Province, An Kien

7 Lines / 280 Workers

**54,000 pcs/month**

Jacket, Dress, Blouse, Coat, Handmade

#### Factory 2 Overview

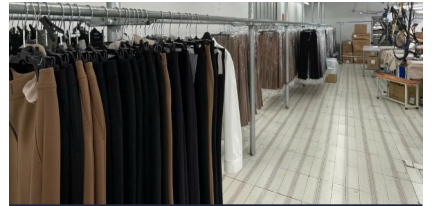
##### Woven Bottoms Specialist

Hải Dương Province, Chí Linh

3 Lines / 77 Workers

**11,250 pcs/month**

Pants, Skirts



Finished Goods

10 Lines | 357 Workers | 65,250 pcs/month | Full Top & Bottom Lineup

## Factory 2 Facilities

### Inside Factory 2



Office/Sample



Cutting



Sewing Line



Sewing Work



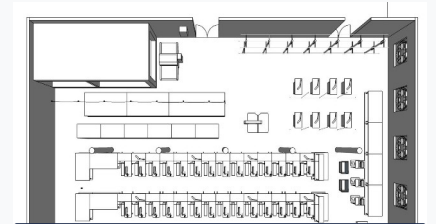
Hand Sewing



Ironing



Steam Boiler



Layout

## Factory 2 Product Portfolio

Women's woven pants & skirts — precision production for premium brands



Wide Pants



Pleated Pants



Slit Pants



Wide Pants



Flare Skirt



Pencil Skirt

## Our Competitive Edge

20+ years of garment manufacturing expertise for premium production partnerships



### Quality Assurance

- International quality standards
- 3-stage QC system
- 100% full inspection
- AQL 2.5 compliance



### Fast Delivery

- 7 lines in parallel
- MES real-time scheduling
- Avg. lead time 45 days
- Rush orders: 30 days



### Skilled Workforce

- 280 skilled technicians
- Korean technical managers on-site
- Monthly technical training
- Low turnover rate



### One-Stop Service

- Pattern to packing, all in-house
- In-house sample room
- Vertical production system
- OEM & ODM capable

## CONTACT

### Get In Touch

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#### Korea HQ

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Phone 02-2662-8886

Email [info@tsankien.com](mailto:info@tsankien.com)

CEO Hong Young Chul

Hours Mon-Fri 09:00-18:00

Website [www.tsankien.com](http://www.tsankien.com)

#### Factory 1 (Bac Giang)

Location Luc Nam, Bac Giang (An Kien)

Phone Chí Linh, Hải Dương

Email [jinrongxiu803@gmail.com](mailto:jinrongxiu803@gmail.com)

Area 2,300m<sup>2</sup> (696 pyeong)

Hours Mon-Sat 07:00-18:00

Access 90 min from Noi Bai Airport

# Thank You

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Your Premium Manufacturing Partner

We look forward to a lasting partnership  
built on quality and trust.

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TS ANKIEN | 02-2662-8886 | [info@tsankien.com](mailto:info@tsankien.com) | [www.tsankien.com](http://www.tsankien.com)